



LNP™ LUBRICOMP™ Compound DX07035

Europe-Africa-Middle East: COMMERCIAL

LNP LUBRICOMP DX07035 is a compound based on Polycarbonate resin containing Glass Fiber, PTFE, Flame Retardant. Added features include: Flame retardant, Easy Molding, Internally Lubricated, Mold Release.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, yield, 5 mm/min	109	MPa	ISO 527
Tensile Strain, yield, 5 mm/min	1.7	%	ISO 527
Tensile Modulus, 1 mm/min	9200	MPa	ISO 527
Flexural Stress, yield, 2 mm/min	150	MPa	ISO 178
Flexural Modulus, 2 mm/min	7400	MPa	ISO 178
IMPACT			
Izod Impact, unnotched 80*10*4 +23°C	40	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	10	kJ/m ²	ISO 180/1A
THERMAL			
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	143	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	138	°C	ISO 75/Af
PHYSICAL			
Mold Shrinkage, flow (5)	0.1 - 0.3	%	SABIC Method
Density	1.59	g/cm ³	ISO 1183
FLAME CHARACTERISTICS			
UL Compliant, 94V-0 Flame Class Rating (3)(4)	1.6	mm	UL 94 by SABIC-IP



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	120	°C
Drying Time	4	hrs
Maximum Moisture Content	0.02	%
Melt Temperature	305 - 325	°C
Front - Zone 3 Temperature	320 - 330	°C
Middle - Zone 2 Temperature	310 - 320	°C
Rear - Zone 1 Temperature	295 - 305	°C
Mold Temperature	80 - 110	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm